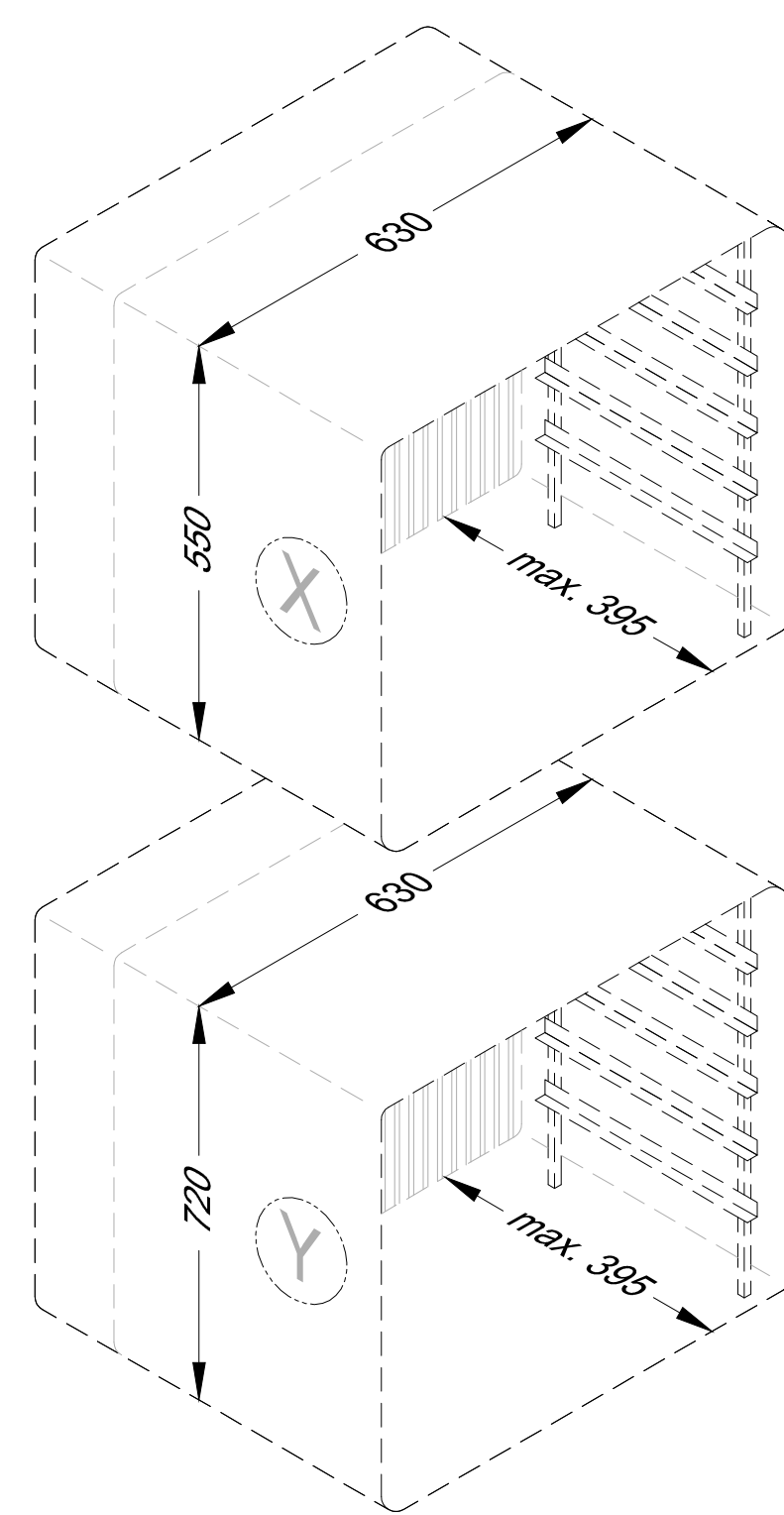
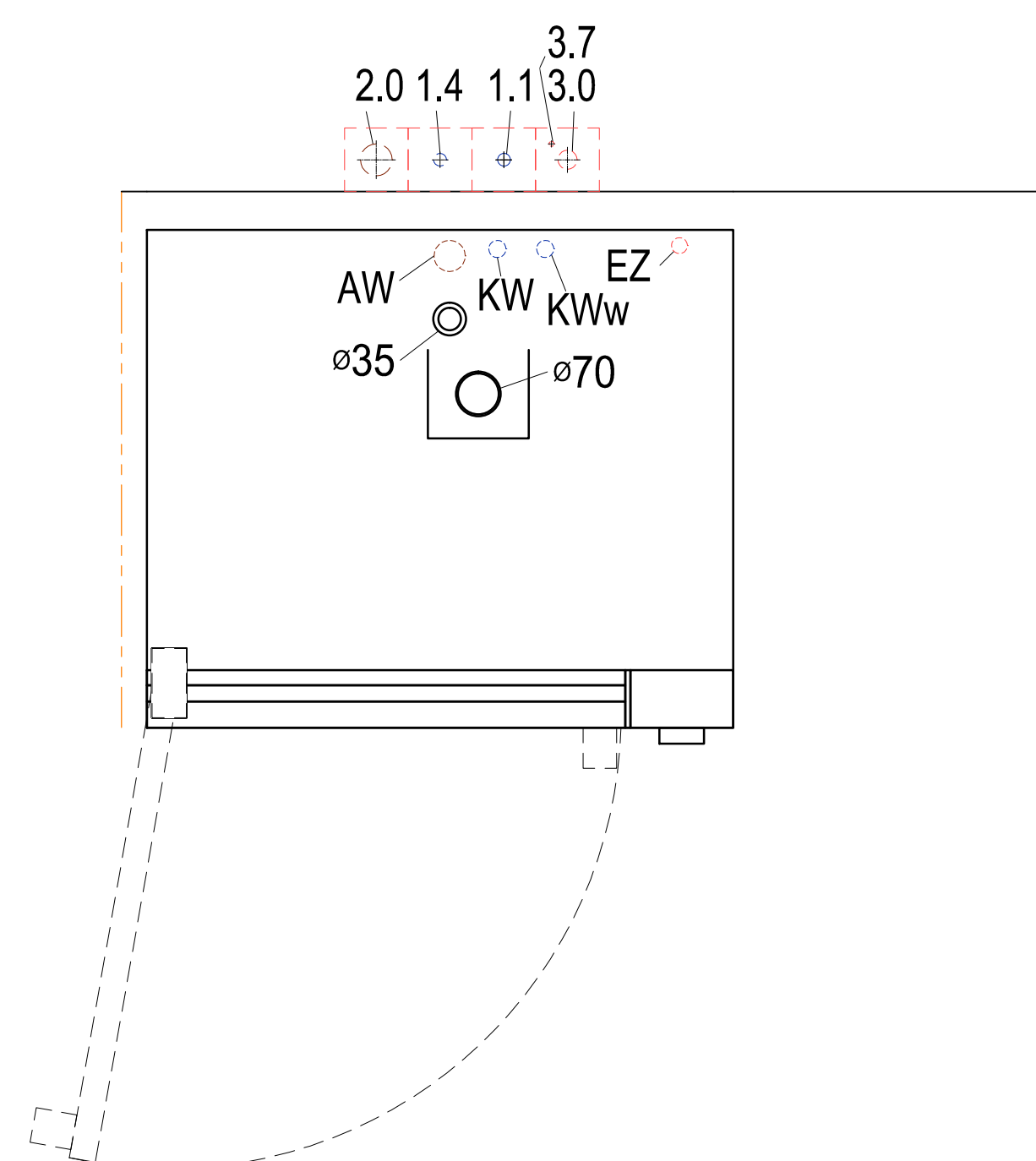
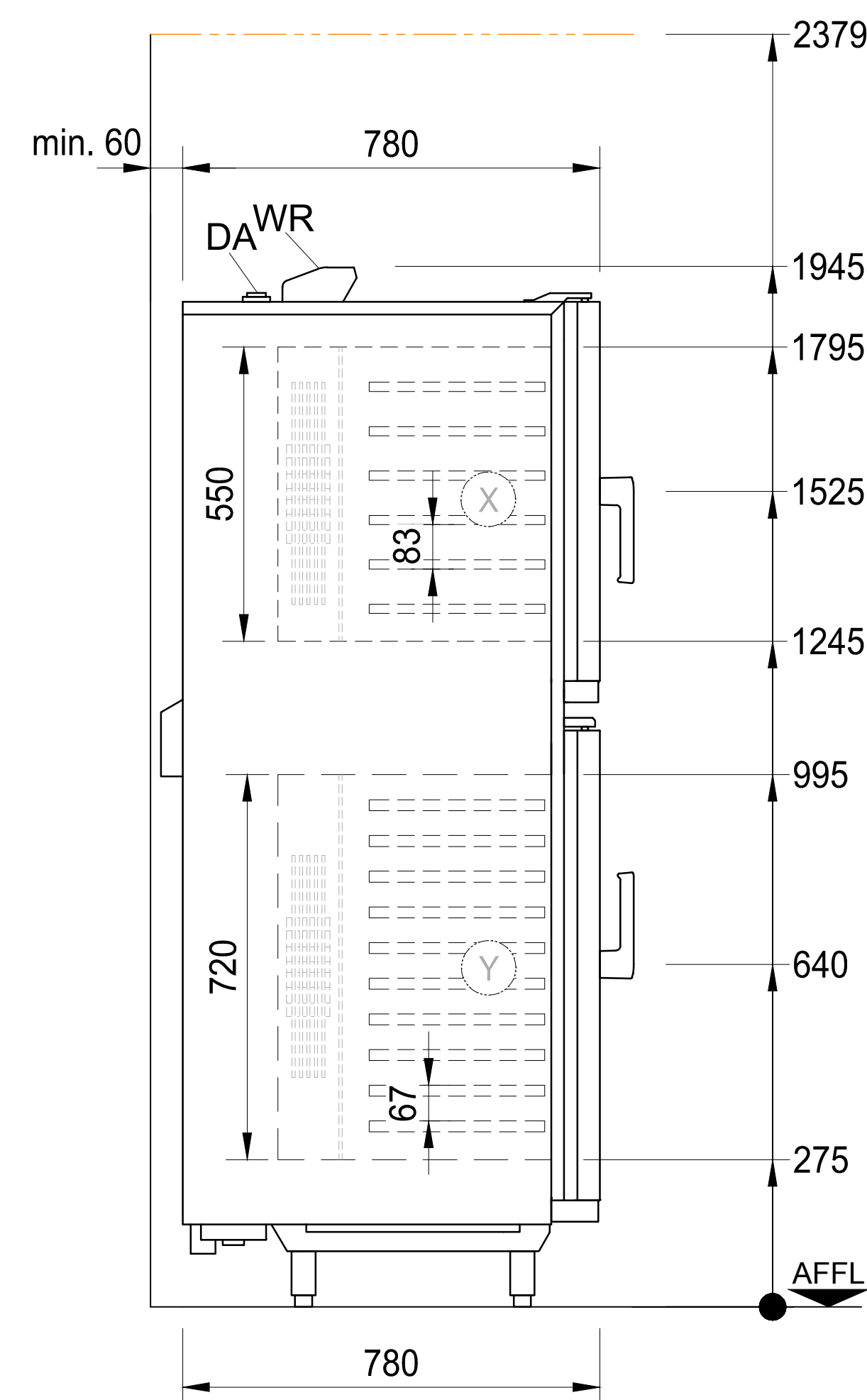
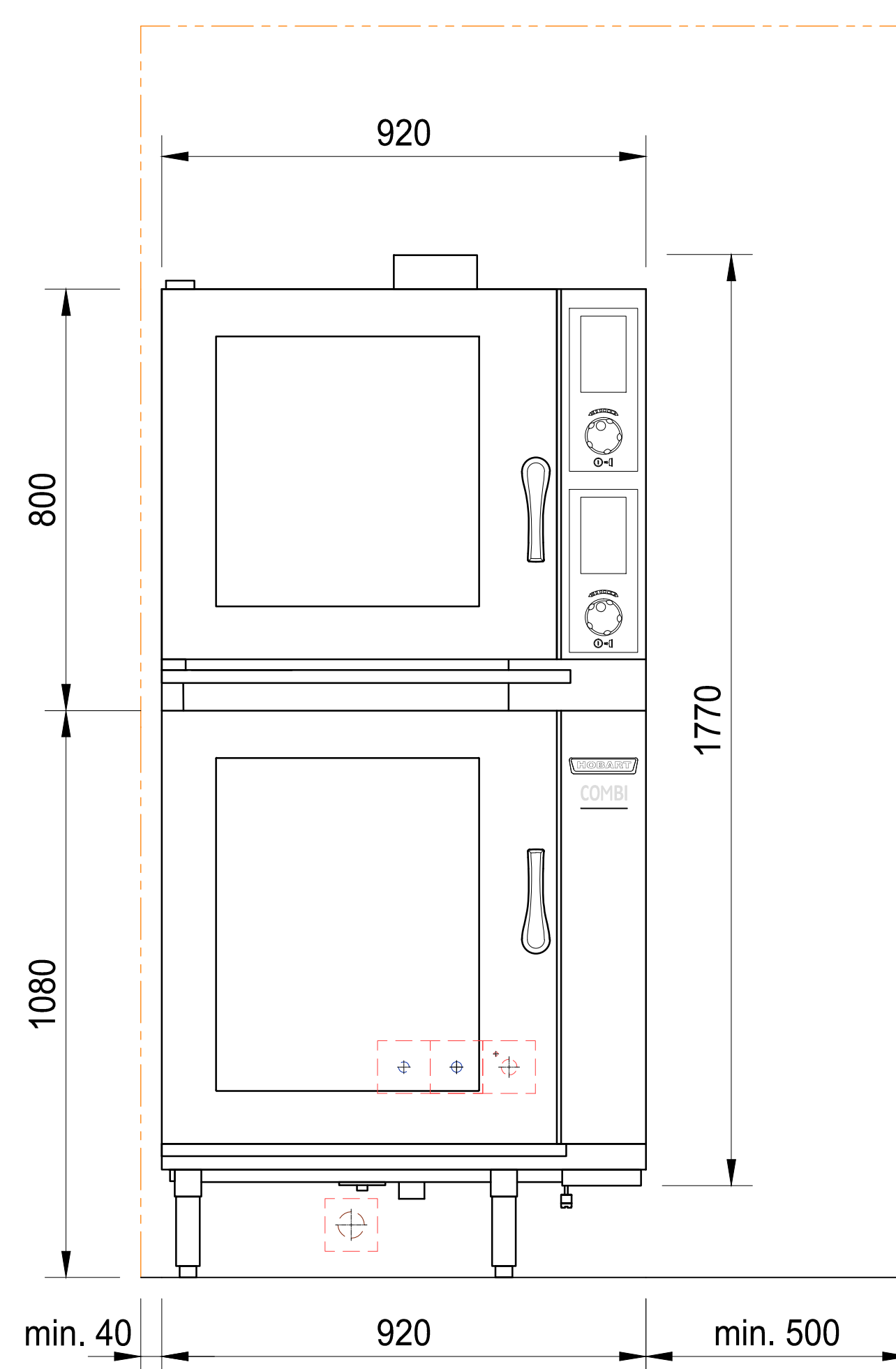




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GENERAL LEGEND

AW	= drain water	KW	= cold water	üOKFF	= above finished floor
Dat	= dataline	KWw	= cold water soft	SFB	= separate filling-boiler
EZ	= power line (supply)	LR	= conduit Ø	VEW	= demineralized water
FD	= floor opening	CNS	= stainless steel (inox)	WD	= wall opening
HW-VL	= hot water flow	MK	= supply channell	WS	= wall slot
HW-RL	= hot water return	PA	= equipotential conductor	WW	= warm water
KB	= cored hole Ø	STL	= control line	WWw	= warm water soft

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GENERAL INFORMATION



Connections: The connection of the convection steamer to all services (e.g. electrical, water, drain, exhaust) must comply with all national and local codes of practice and must be carried out by qualified people.

Dimensions: Dimensions in the drawing are finished dimensions in Millimeters.

Transport: Minimum measurements of entry doors = outer largest dimension of machine height + 300mm; machine width + 400mm!

Shut-off valves: The Shut-off valves for the convection steamer must be provided by the customer.

Floor drain: Splash floor drains should be installed for machine cleaning and for general cleaning purpose.

Ventilation: The ventilation and exhaust for the room must be according to VDI 2052. Radiated heat emissions must be considered.

Installation: Installation in accordance to DIN EN 61770.

Machine-Type: Convection Steamer COMBI						Heating: Electrical		
Model: HEJ 611 E						Operation: Right		
Capacity: 6 GN1/1 + 10GN1/1		Inner Space: 1x85 dm³		1x115 dm³		Main-Switch: by others		
required supply (by others) (all installations according to local regulations) (technical feasibility must be checked on site)								
Electrical	Voltage		Frequency	Structure	Fuse	Total Load		Location
3.7	PA	Equipotential						400mm AFFL
3.0	EZ	400 V	50 Hz	3-N-PE	3 x 16 A		9,3 kW	400mm AFFL
3.0	EZ	400 V	50 Hz	3-N-PE	3 x 25 A		15,3 kW	400mm AFFL
3.0	EZ	400 V	50 Hz	3-N-PE	3 x 50 A		24,6 kW	400mm AFFL
Electrical Connector				2 Lines Each 400 Volts		or:		1 Line 400 Volts
Water	Consumption		Temp.	Chloride / Chlorine	Hardness	Conductance	Dimension	Connection
2.0	AW	Drain Approx. 80°C (Siphon provided by customer)					DN50	Drain pipe
1.4	KW	min.10l/min	max.23°C	CL max.100mg/l	0-3,76°e	min.20µS/cm	DN20	G ¾ male
1.1	KWw			Cl₂ max.0,2mg/l	(0,5mmol/l)			
Water treatment: Generally we recommend the use of the demineralisation HYDROLINE STEAM CD at> 3°d								
Flow-Pressure provided min. 1,5 bar / 21,7 psi - max. 6,0 bar / 87,0 psi (above 6,0 bar must be lowered with a pressure reducer, below 1,5 bar need collutting with service)								
machine-side connenctions and data								
WR = vapors exit / Location: upper edge machine					DA = Steam exit / Location: upper edge machine			
EZ = Power input / Location: lower edge machine			AW = Drain / Location: lower edge machine			KWw/KW / Location: lower edge machine		
Heat-Radiation (thermal output to the room)								
latent: 2,8 kW					sensibel: 1,8 kW			
-	-						-	-
Index	Änderungen / Changes						Datum / Date	Name

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Datum / Date: 12.08.2019	Project:		
Gezeichnet / Drawn by: J.Boschert			
Geprüft / Checked by: -			
Projectmanager:	Maßstab / Scale: 1:20 @ A3	Order-No.:	Zeichnungsnummer / Drawing-No.:

